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MATERIAL SAFETY DATA SHEET

SECTION 1 Trade Name: Part #s Covered: Product Use: Formula: Synonyms: Firm Name & Mailing Address: Pone Number: Emergency Phone Numbers:	<pre>PRODUCT AND COMPANY IDENTIFICATION PURPLE PRIMER See SECTION 16 Primer for PVC and CPVC Plastic Pipe See SECTION 2 Plastic Pipe Primer WILLIAM H. HARVEY COMPANY 4334 South 67th Street Omaha, Nebraska 68117, U.S.A. http://www.wmharvey.com (402) 331-1175 or (800) 228-9681 For Emergency First Aid call Toll Free 1-877-740-5015 For chemical transportation emergencies ONLY call Chemtres at</pre>
Emergency Phone Numbers:	
Prepared By: Preparation Date:	Corporate Director - Safety and Environmental Compliance February 25, 2008

SECTION 2	COMPOSITION	/INFORMATION	ON INGREDIENTS		
INGREDIENTS:	% wt:	CAS NUMBER:	ACGIH TLV TWA:	OSHA PEL 7	TWA: OTHER:
Methyl Ethyl Ketone	25 - 80%	78-93-3	200 ppm	200 ppm	None
			300 ppm STEL		
Acetone	0 - 40%	67-64-1	500 ppm	1000 ppm	None
			750 ppm STEL		
Tetrahydrofuran	5 - 30%	109-99-9	50 ppm(skin)	200 ppm	25 ppm (Mfg)
			100 ppm STEL		
Cyclohexanone	10 - 20%	108-94-1	20 ppm(skin)	25 ppm	None
			50 ppm STEL		

OSHA Hazard Classification:

Flammable, irritant, organ effects

SECTION 3 HAZARDS IDENTIFICATION

Emergency Overview: Purple liquid with an ether-like odor. Extremely flammable liquid and vapor. Vapors may cause flash fire. May cause eye and skin irritation. Inhalation of vapors or mist may cause respiratory irritation and central nervous system effects. Swallowing may cause irritation, nausea, vomiting, diarrhea and kidney or liver disorders. Aspiration hazard. May be fatal if swallowed. Symptoms may be delayed.

SECTION 4	FIRST AID PROCEDURES CALL TOLL FREE: 1-877-740-5015
Skin:	Remove contaminated clothing immediately. Wash all exposed areas with soap and water. Get medical attention if irritation develops.
Eyes:	If material gets into eyes or if fumes cause irritation, immediately flush eyes with plenty of water until chemical is removed. If irritation persists, get medical attention immediately.
Inhalation:	If symptoms of exposure develop, remove to fresh air. If breathing becomes difficult, administer oxygen. Administer artificial respiration if breathing has stopped. Seek immediate medical attention.
Ingestion:	DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything by mouth to a person who is unconscious or drowsy. Get immediate medical attention by calling a Poison Control Center, or hospital emergency room. If medical advice cannot be obtained, then take the person and product to the nearest medical emergency treatment center or hospital.

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SECTION 5	FIRE FIGHTING MEASURES
Flashpoint / Method:	0° - 5° F. (-18°15° C.) / PMCC
Flammability:	LEL = 1.8 % Volume, UEL = 11.5 % Volume
Extinguishing	Use dry chemical, CO2, or foam to extinguish fire. Cool fire
Media:	exposed container with water. Water may be ineffective as an extinguishing agent.
Special Fire	Firefighters should wear positive pressure self-contained
Fighting	breathing apparatus and full protective clothing for fires in
Procedure:	areas where chemicals are used or stored.
Unusual Fire and	Extremely flammable liquid. Keep away from heat and all
Explosion	sources of ignition including sparks, flames, lighted
Hazards:	cigarettes and pilot lights. Containers may rupture or
	explode in the heat of a fire. Vapors are heavier than air and may travel to a remote ignition source and flash back.
	This product contains tetrahydrofuran that may form explosive
	organic peroxide when exposed to air or light or with age.
Hazardous	Combustion will produce toxic and irritating vapors including
Decomposition	carbon monoxide and carbon dioxide.
Products:	

SECTION 6 ACCIDENTAL RELEASE MEASURES

Spill or Remove all sources of ignition and ventilate area. Stop leak if it Leak can be done without risk. Personnel cleaning up the spill should Procedures: wear appropriate personal protective equipment, including respirators if vapor concentrations are high. Soak up spill with an inert absorbent such as sand, earth or other non-combusting material. Put absorbent material in covered, labeled metal containers. Prevent liquid from entering watercourses, sewers and natural waterways. Report releases to authorities as required. See Section 13 for disposal information.

SECTION 7 HANDLING AND STORAGE

- Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists. Use with adequate ventilation (equivalent to outdoors). Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep product away from heat, sparks, flames and all other sources of ignition. No smoking in storage or use areas. Keep containers closed when not in use.
- Storage: Store in a cool, dry, well-ventilated area away from incompatible materials. Keep containers closed when not in use.
- Other: "Empty" containers retain product residue and can be hazardous. Follow all MSDS precautions in handling empty containers. Do not cut or weld on or near empty or full containers.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

- Ventilation: Open doors & windows. Provide ventilation capable of maintaining emissions at the point of use below recommended exposure limits. If used in enclosed area, use exhaust fans. Exhaust fans should be explosion-proof or set up in a way that flammable concentrations of solvent vapors are not exposed to electrical fixtures or hot surfaces.
- Respiratory For operations where the exposure limit may be exceeded, a NIOSH protection: For operations where the exposure limit may be exceeded, a NIOSH approved organic vapor respirator or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration, select in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.
- Skin Rubber gloves are suitable for normal use of the product. For long
 Protection: exposures chemical resistant gloves may be required such as
 4H(tm) or Silver Shield(tm) to avoid prolonged skin contact.

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SECTION 8 (Continued)

Eye Safety glasses with side shields or safety goggles. Protection: Other: Eye wash and safety shower should be available.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point:	151° F / 66° C
Melting Point:	Not applicable
Vapor Pressure:	70 mmHg @ 20° C
Vapor Density:	(Air = 1) 2.5
Volatile Components:	99.96%
Solubility In Water:	Negligible
pH:	Not applicable
Specific Gravity:	0.84 +/- 0.02 @ 20° C.
Evaporation Rate:	(BUAC = 1) = 5.5 - 8.0
Appearance:	Purple Liquid
Odor:	Ether-like
Will Dissolve In:	Organic solvents
Material Is:	Liquid

SECTION 10 S	TABILITY AND REACTIVITY
Stability:	Stable.
Conditions To Avoid:	Avoid heat, sparks, flames and other sources of ignition.
Hazardous	Combustion will produce toxic and irritating vapors
Decomposition	including carbon monoxide and carbon dioxide.
Products:	
Incompatibility/	Oxidizing agents, alkalies, amines, ammonia, acids, chlorine
Materials To Avoid:	compounds, chlorinated inorganics (potassium, calcium and
	sodium hypochlorite) and hydrogen peroxides. May attack
	plastic, resins and rubber.
Hazardous	Will not occur.
Polymerization:	

SECTION 11 Inhalation:	TOXICOLOGICAL INFORMATION Vapors or mists may cause mucous membrane and respiratory irritation, coughing, headache, dizziness, dullness, nausea, shortness of breath and vomiting. High concentrations may cause central nervous system depression, narcosis and unconsciousness.			
Skin:	May cause kidney, liver and lung damage. May cause irritation with redness, itching and pain. Methyl ethyl ketone and cyclohexanone may be absorbed through the skin causing effects similar to those listed under inhalation.			
Eye:	Vapors may cause irri	tation. Direct contact may cause irritation g and tearing of the eyes. May cause eye		
Ingestion:	Swallowing may cause abdominal pain, nausea, vomiting and diarrhea. Aspiration during swallowing or vomiting can cause chemical pneumonia and lung damage. May cause kidney and liver damage.			
Chronic	2	overexposure may cause dermatitis and damage		
Toxicity:		lungs and central nervous system.		
Toxicity Data:	Acetone:	Oral rat LD50: 5,800 mg/kg Inhalation rat LC50: 50,100 mg/m3/8 hours		
	Cyclohexanone:	Oral rat LD50: 1,620 mg/kg Inhalation rat LC50: 8,000 ppm/4 hours Skin rabbit LD50: 1 mL/kg		
	Tetrahydrofuran:	Oral rat LD50: 1,650 mg/kg Inhalation rat LC50: 21,000 ppm/3 hours		
	Methyl Ethyl Ketone:	Oral rat LD50: 2,737 mg/kg Inhalation rat LC50: 23,500 mg/m3/8 hours Skin rabbit LD50: 6,480 mg/kg		

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SECTION 11 (Conti	.nued)
Sensitization: Carcinogenicity:	None of the components are known to cause sensitization. None of the components are listed as a carcinogen or suspect carcinogen by NTP, IARC or OSHA. The National Toxicology Program has reported that exposure of mice and rats to Tetrahydrofuran (THF) vapor levels up to 1800 ppm 6 hr/day, 5 days/week for their lifetime caused an increased incidence of kidney tumors in male rats and liver tumors in female mice. The significance of these findings for human health are unclear at this time, and may be related to "species specific" effects. Elevated incidences of tumors in humans have not been reported for THF. ACGIH has classified cyclohexanone (CYH) and tetrahydrofuran as "A3," Confirmed Animal Carcinogens with Unknown Relevance to Humans.
Mutagenicity:	Cyclohexanone has been positive in bacterial and mammalian assays. Acetone, methyl ethyl ketone and tetrahydrofuran are generally thought not to be mutagenic.
Reproductive Toxicity:	Methyl ethyl ketone and cyclohexanone have been shown to cause embryofetal toxicity and birth defects in laboratory animals. Acetone and tetrahydrofuran have been found to cause adverse developmental effects only when exposure levels cause other toxic effects to the mother.
Medical Conditions Aggravated By Exposure:	Persons with pre-existing skin, lung, kidney or liver disorders may be at increased risk from exposure to this product.

SECTION 12	ECOLOGICAL INFORMATION
	This product is not expected to be toxic to aquatic organisms.
	Cyclohexanone: 96 hour LC50 values for fish is over 100 mg/l.
	Tetrahydrofuran: 96 hour LC50 fathead minnow: 2160 mg/L.
	Methyl Ethyl Ketone: 96 hour LC50 for fish is greater than 100 mg/L.
	Acetone: 96 hour LC50 for fish is greater than 100 mg/L.
VOC	This product emits VOC's (volatile organic compounds) in its use.
Information:	Make sure that use of this product complies with local VOC emission
	regulations, where they exist.
VOC Level:	750 g/l per SCAQMD Test Method 316A.
VOC Level:	750 g/l per SCAQMD Test Method 316A.

SECTION 13 DISPOSAL CONSIDERATIONS

Waste Disposal: Dispose in accordance with current local, state and federal regulations.

RCRA Hazardous Waste Number: U002, U057, U159, U213 EPA Hazardous Waste ID Number: D001, D035, F003, F005 EPA Hazard Waste Class: Ignitable Waste. Toxic Waste (Methyl Ethyl Ketone content)

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SECTION 14	TRANSPORT	INFORMATION				
DOT	DOT Less than 1 Liter (0.3 gal) Greater than 1 Liter (0.3 gal)					
Proper Shipping Na		Consumer Commodity	Flammable Liquid NOS			
Hazard Class/Pack			3, PGII			
UN/NA Number:	ing droup.	None	UN1993			
Hazard Labels:		None	Flammable Liquid (Methyl			
Hazalu Labels.		None				
TNDO			Ethyl Ketone,Cyclohexanone)			
IMDG						
Proper Shipping Na		Flammable Liquid, N.O.S.	Limited Quantity			
Hazard Class/Pack:	ing Group:					
UN Number:		UN1133				
Label:		None (Limited Quantities				
		are excepted				
		from labeling)				
2004 North American	n Emergency	Response Guidebook Number:	127 or 128			
SECTION 15	REGULATOR	Y INFORMATION				
Hazard Category for	r Section	Acute Health, Chronic Heal	th, Flammable			
311/312:		·····	- ,			
Section 302 Extreme	elv	This product does not cont	ain chemicals regulated			
Hazardous Substance		under SARA Section 302.	ain chemicale logaracea			
Section 313 Toxic (This product contains the	following chemicals			
Section SIS TOXIC (JHEIIIICAIS.	subject to SARA Title III				
		requirements:	Section SIS Reporting			
		Chemical CAC #	° hu ut			
		ChemicalCAS #Methyl Ethyl Ketone78-93-	2 <u>2 000</u>			
		Methyl Ethyl Ketone 78-93-	25 - 80%			
CEDCIA 102 Depertal		Spills of this product ove	n the DO (nonentable			
CERCLA 103 Reportal	ore					
Quantity:		quantity) must be reported				
		Center. The RQ for the pro				
		Tetrahydrofuran (30% maxim				
		3,333 lbs. Many states hav				
			port spills required under			
		federal, state and local r				
California Proposit	tion 65:	This product does not cont				
		To California Proposition				
TSCA Inventory:		All of the components of t	his product are listed on			
		the TSCA inventory.				
Canadian WHIMS Clas	ssification	Class B, Division 2;	Class D, Division 2,			
		Subdivision B. Class D, D				
		This product has been clas				
		the hazard criteria of the				
		Regulations (CPR) and the				
		information required by th				
			-			

SECTION 16 OTHER INFORMATION NFPA and HMIS

NFPA Hazard Signal:	Health: 2	Flammability: 3	Reactivity: 1	Special: None
HMIS Hazard Signal:	Health: 2*	Flammability: 3	Reactivity: 1	PPE: G

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Part	#s	covered	by	this	MSDS:
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00449	019057-24	019078-12	019160	019550
018255	019058	019079-12	019161	019551
018256	019059	019080-12	019162	019552
018974	019060-24	019081-12	019171	019700
019002	019060-48D	019082-12	019172	019701
019003	019061-24	019083-12	019173	019702
019026	019062-24	019084	019187	019703
019038	019063-24	019085-12	019188	019706
019041	019064-24	019086-12	019190	019707
019042-12	019065-24	019087-12	019200-24	019710
019043-12	019066-24	019088	019201-12	019711
019044-24	019067	019089-12	019202-12	019714
019045-12	019067-24	019090	019203	019715
019046-12	019068	019091-12	019204	019716
019048-12	019069-24	019092-12	019205	019717
019049-12	019070-12	019093-12	019500	019980
019050-24	019070-24D	019094-12	019501	019981
019050-48D	019071	019095-12	019502	019995
019050-6	019072-12	019096-12	019505	019996
019051-24	019073	019097-12	019510	019997
019052-24	019073-12	019098-12	019511	019998
019053-24	019074-12	019099-12	019530	
019054-24	019075-12	019155	019531	
019055-24	019076-12	019156	019532	
019056	019077-12	019157	019540	

Disclaimer:

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