



Effective Date: 08/01/14  
Replaces Revision: Not Applicable

NON-EMERGENCY TELEPHONE  
610-866-4225

24-HOUR CHEMTREC EMERGENCY TELEPHONE  
800-424-9300

## SDS – SAFETY DATA SHEET

### 1. Identification

**Product Identifier:** HEPES

**Synonyms:** 4-(2-Hydroxyethyl)Piperazine-1-Ethanesulfonic Acid,  
N-(2-Hydroxyethyl)Piperazine-N'-2-Ethanesulfonic Acid

**Chemical Formula:** C<sub>8</sub>H<sub>18</sub>N<sub>2</sub>O<sub>4</sub>S

**Recommended Use of the Chemical and Restrictions On Use:** Laboratory Reagent

**Manufacturer / Supplier:** Puritan Products; 2290 Avenue A, Bethlehem, PA 18017 **Phone:** 610-866-4225

**Emergency Phone Number:** 24-Hour Chemtrec Emergency Telephone 800-424-9300

### 2. Hazard(s) Identification

**Classification of the Substance or Mixture:** Not classified

**Risk Phrases:** None

**Label Elements:**

**Trade Name:** HEPES

**Signal Word:** None

**Pictogram:** None

**Hazard Statements:** None

**Precautionary Statements:** None

### 3. Composition / Information on Ingredients

**CAS Number:** 7365-45-9

**EC Number:** 230-907-9

**Molecular Weight:** 238.30 g/mol

Ingredient	CAS Number	EC Number	Percent	Hazardous	Chemical Characterization
HEPES	7365-45-9	230-907-9	90 - 100%	Yes	Substance

## 4. First-aid Measures

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. Get medical attention for any breathing difficulty.

**Ingestion:** Do NOT induce vomiting. Rinse mouth with water. If large amounts were swallowed, get medical advice.

**Skin Contact:** Wash exposed area with soap and water. Get medical advice if irritation develops.

**Eye Contact:** Remove contacts, if present and easy to do so. Wash thoroughly with running water. Get medical advice if irritation develops.

## 5. Fire-fighting Measures

**Flammable Properties:** As with most organic solids, fire is possible at elevated temperatures or by contact with an ignition source.

**Fire Extinguishing Media:** Use water spray, Alcohol-resistant foam, dry chemical or Carbon Dioxide.

**Special Information:** In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode.

## 6. Accidental Release Measures

**Personal Precautions, Protective Equipment and Emergency Procedures:** Wear appropriate personal protective equipment as specified in Section 8.

**Environmental Precautions and Methods and Materials for Containment and Cleaning Up:** Ventilate area of leak or spill. Pick up and place in a suitable container for reclamation or disposal, using a method that does not generate dust. Do not let product enter drains.

## 7. Handling and Storage

**Precautions for Safe Handling and Conditions for Safe Storage, Including Any Incompatibilities:** Keep in a tightly closed container, stored in a cool, dry, ventilated area. Protect against physical damage. Isolate from any source of heat or ignition. Isolate from incompatible substances. Containers of this material may be hazardous when empty since they retain product residues (dust, solids.) Observe all warnings and precautions listed for the product.

## 8. Exposure Controls / Personal Protection

**Airborne Exposure Limits:** None established.

**Ventilation System:** A system of local and / or general exhaust is recommended to keep employee exposures as low as possible. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Please refer to the ACGIH document, *Industrial Ventilation, A Manual of Recommended Practices*, most recent edition, for details.

**Personal Respirators (NIOSH Approved):** For conditions of use where exposure to dust or mist is apparent and engineering controls are not feasible, a particulate respirator (NIOSH type N95 or better filters) may be worn. For emergencies or instances where the exposure levels are not known, use a full face positive-pressure, air-supplied respirator. WARNING: Air-purifying respirators do not protect workers in Oxygen-deficient atmospheres.

**Skin Protection:** Wear impervious protective gloves and clean body-covering clothing.

**Eye Protection:** Use chemical safety goggles. Maintain eye wash fountain and quick-drench facilities in work area.

## 9. Physical and Chemical Properties

**Appearance:** White powder

**Odor:** Odorless

**Odor Threshold:** Not determined

**pH:** 5.0 - 6.5 at 238 g/L at 25C (77F)

**% Volatiles by volume @ 21C (70F):** 0

**Melting Point:** 234C (453F)

**Boiling Point / Boiling Range:** No data available

**Flash Point:** No data available

**Evaporation Rate (BuAc=1):** No data available

**Flammability:** No data available

**Upper / Lower Flammability or Explosive Limits:** No data available

**Vapor Pressure (mm Hg):** No data available

**Vapor Density (Air=1):** No data available

**Relative Density:** 238.31 g/mol

**Solubility:** 40g/100g water

**Partition Coefficient: n-octanol / water:** No data available

**Auto-ignition Temperature:** No data available

**Decomposition Temperature:** No data available

**Viscosity:** No data available

## 10. Stability and Reactivity

**Reactivity and / or Chemical Stability:** Stable under ordinary use and storage conditions.

**Possibility of Hazardous Reactions and Conditions to Avoid:** Heat, flames, ignition sources and incompatibles.

**Incompatible Materials:** Strong oxidizers.

**Hazardous Decomposition Products:** May form Carbon Oxides, Nitrogen Oxides, and Sulfur Oxides when heated to decomposition.

## 11. Toxicological Information

**Emergency Overview:** WARNING! MAY BE HARMFUL IF SWALLOWED, INHALED OR ABSORBED THROUGH SKIN. MAY CAUSE IRRITATION TO SKIN, EYES, AND RESPIRATORY TRACT. Toxicological properties have not been thoroughly investigated.

### Potential Health Effects:

**Inhalation:** May cause mild irritation to the respiratory tract. Mild acidic irritant. Can cause coughing, sneezing, possible breathing difficulty.

**Ingestion:** Toxicity information is limited but Piperazine and its derivatives are usually only slightly to moderately hazardous. Normal precautions for handling organic compounds with undefined properties should be observed and the appearance of any of the usual symptoms of poisoning (abdominal pain, nausea, vomiting, diarrhea) acted upon promptly.

**Skin Contact:** Possibly a mild irritant causing local inflammation and soreness, especially on prolonged contact with sensitive areas.

**Eye Contact:** Acidic irritant, pain, reddening of the eye tissues.

**Chronic Exposure:** No information found.

**Aggravation of Pre-existing Conditions:** No information found.

**Specific Target Organ Toxicity - Single Exposure (Globally Harmonized System:)** No data available.

**Specific Target Organ Toxicity - Repeated Exposure (Globally Harmonized System:)** No data available.

**Numerical Measures of Toxicity:** Cancer Lists: NTP Carcinogen

<b>Ingredient</b>	<b>Known</b>	<b>Anticipated</b>	<b>IARC Category</b>
HEPES (7365-45-9)	No	No	None

**Acute Toxicity:** No data available

## 12. Ecological Information

**Ecotoxicity:** No information found.

**Persistence and Degradability:** No information found.

**Bioaccumulative Potential:** No information found.

**Mobility in Soil:** No information found.

**Other adverse effects:** No information found.

## 13. Disposal Considerations

Whatever cannot be saved for recovery or recycling should be managed in an appropriate and approved waste disposal facility. Processing, use or contamination of this product may change the waste management options. State and local disposal regulations may differ from federal disposal regulations. Dispose of container and unused contents in accordance with federal, state and local requirements.

## 14. Transport Information

**Land Transport ADR/RID and GGVS/GGVE (Cross Border / Domestic)**

Not regulated

**Maritime Transport IMDG/GGVSea**

Not regulated

**Air Transport ICAO-TI and IATA-DGR**

Not regulated

## 15. Regulatory Information

**Chemical Inventory Status – Part 1**

<b>Ingredient</b>	<b>TSCA</b>	<b>EC</b>	<b>Japan</b>	<b>Australia</b>
HEPES (7365-45-9)	Yes	Yes	No	Yes

**Chemical Inventory Status – Part 2**

<b>Ingredient</b>	<b>Korea</b>	<b>Canada</b>		<b>Phil.</b>
		<b>DSL</b>	<b>NDSL</b>	
HEPES (7365-45-9)	No	Yes	No	Yes

**Federal, State & International Regulations - Part 1**

<b>Ingredient</b>	<b>SARA 302</b>		<b>SARA 313</b>	
	<b>RQ</b>	<b>TPQ</b>	<b>List Chemical</b>	<b>Catg.</b>
HEPES (7365-45-9)	No	No	No	No

**Federal, State & International Regulations - Part 2**

		RCRA		TSCA	
Ingredient		CERCLA	261.33	8(d)	
HEPES (7365-45-9)		No	No	No	

Chemical Weapons Convention: No		TSCA 12(b): No		CDTA: No	
SARA 311/312:	Acute: Yes	Chronic: No	Fire: No	Pressure: No	
Reactivity: No		Pure / Solid			

**Australian Hazchem Code:** Not classified

**Poison Schedule:** None allocated

**16. Other Information**

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